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HOT DOG CORRAL

Model HDC

Series 9300000



P/N 1010609
Rev. E



Owner's Manual

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OWNER INFORMATION**General**

The Roundup Hot Dog Corral is a unique and innovative way to grill hot dogs. The hot dogs are placed in a "corral" that moves up-and-down over a heated flat grill surface. The corral motion allows the hot dogs to turn. As the hot dogs turn, they roll in their own juices, producing a self-basting hot dog that sears in all the natural flavor.

The versatile Hot Dog Corral will accommodate any size hot dog along with Polish sausage, bratwurst and breakfast sausage.

This manual provides the safety, installation and operating procedures for the Hot Dog Corral. We recommend that all information contained in this manual be read prior to installing and operating the unit.

Your Hot Dog Corral is manufactured from the finest materials available and is assembled to Roundup's strict quality standards. This unit has been tested at the factory to ensure dependable trouble-free operation.

Warranty Information

Please read the full text of the Limited Warranty in this manual.

If the unit arrives damaged, contact the carrier immediately and file a damage claim with them. Save all packing materials when filing a claim. Freight damage claims are the responsibility of the purchaser and **are not** covered under warranty.

The warranty **does not** extend to:

- Damages caused in shipment or damage as result of improper use.
- Installation of electrical service.
- Normal maintenance as outlined in this manual.
- Malfunction resulting from improper maintenance.
- Damage caused by abuse or careless handling.
- Damage from moisture into electrical components
- Damage from tampering with, removal of, or changing any preset control or safety device.

IMPORTANT! Keep these instructions for future reference.

If the unit changes ownership, be sure this manual accompanies the equipment.

OWNER INFORMATION (continued)**Service/Technical Assistance**

If you experience any problems with the installation or operation of your unit, contact your local Roundup Authorized Service Agency.

Fill in the information below and have it handy when calling your authorized service agency for assistance. The serial number is on the specification plate located on the unit.

Purchased From: _____

Date of Purchase: _____

Model No.: _____

Serial No.: _____

Mfg. No.: _____

Refer to the service agency directory included with your unit.

Authorized Service Agency

Name: _____

Phone No.: _____

Address: _____

Use only genuine Roundup replacement parts in this unit. Use of replacement parts other than those supplied by the manufacturer will void the warranty. Your Authorized Service Agency has been factory trained and has a complete supply of parts for this unit.

You may also contact the factory at **1-800-253-2991** if you have trouble locating your local authorized service agency.

IMPORTANT SAFETY INFORMATION

Throughout this manual, you will find the following safety words and symbols that signify important safety issues with regards to operating or maintaining the equipment.

⚠ WARNING ⚠

GENERAL WARNING. Indicates information important to the proper operation of the equipment. Failure to observe may result in damage to the equipment and/or severe bodily injury or death.

⚠ WARNING ⚠

ELECTRICAL WARNING. Indicates information relating to possible shock hazard. Failure to observe may result in damage to the equipment and/or severe bodily injury or death.

⚠ CAUTION ⚠

GENERAL CAUTION. Indicates information important to the proper operation of the equipment. Failure to observe may result in damage to the equipment.

⚠ WARNING ⚠

HOT SURFACE WARNING. Indicates information important to the handling of equipment and parts. Failure to observe caution could result in personal injury.



In addition to the warnings and cautions in this manual, use the following guidelines for safe operation of the unit.

- Read all instructions before using equipment.
- For your safety, the equipment is furnished with a properly grounded cord connector. Do not attempt to defeat the grounded connector.
- Install or locate the equipment only for its intended use as described in this manual. Do not use corrosive chemicals in this equipment.
- Do not operate this equipment if it has a damaged cord or plug, if it is not working properly, or if it has been damaged or dropped.
- This equipment should be serviced by qualified personnel only. Contact the nearest Roundup authorized service facility for adjustment or repair.
- Do not block or cover any openings on the unit.
- Do not immerse cord or plug in water.
- Keep cord away from heated surfaces.
- Do not allow cord to hang over edge of table or counter.

The following warnings and cautions appear throughout this manual and should be carefully observed.

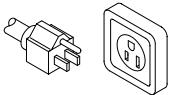
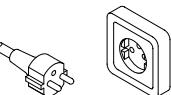
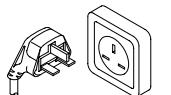
- Turn the unit off, disconnect the power source and allow unit to cool down before performing any service or maintenance on the unit.
 - The unit should be grounded according to local electrical codes to prevent the possibility of electrical shock. It requires a grounded receptacle with separate electrical lines, protected by fuses or circuit breaker of the proper rating.
- All electrical connections must be in accordance with local electrical codes and any other applicable codes.
- **WARNING ELECTRICAL SHOCK HAZARD. FAILURE TO FOLLOW THESE INSTRUCTIONS COULD RESULT IN SERIOUS INJURY OR DEATH.**
 - Electrical ground is required on this appliance.

- **Do not modify the power supply cord plug.** If it does not fit the outlet, have a proper outlet installed by a qualified electrician.
- **Do not use an extension cord with this appliance.**
- **Check with a qualified electrician if you are in doubt as to whether the appliance is properly grounded.**
- **This equipment is to be installed to comply with the local plumbing codes and any other applicable codes.**
- **Do not clean this appliance with a water jet.**
- **Do not use a sanitizing solution or abrasive materials.** The use of these may cause damage to the stainless steel finish.
- **Chlorides or phosphates in cleansing agents (e.g. bleach, sanitizers, degreasers or detergents) could cause permanent damage to stainless steel equipment.** The damage is usually in the form of discoloration, dulling of metal surface finish, pits, voids, holes or cracks. This damage is permanent and not covered by warranty.
- **The following tips are recommended for maintenance of your stainless steel equipment.**
 - **Always use soft, damp cloth for cleaning, rinse with clear water and wipe dry.** When required, always rub in direction of metal polish lines.
 - **ROUTING** cleaning should be done daily using soap, ammonia detergent and water.
 - **Stains and spots should be sponged using a vinegar solution as required.**
 - **Finger marks and smears should be rubbed off using soap and water.**
 - **Hard water spots should be sponged using a vinegar solution.**

SPECIFICATIONS**Electrical Ratings**

Model	Voltage	Watts	Amps	Hz
HDC-20	120	1000	8.3	50/60
	230	1000	4.3	50/60
HDC-21A	120	1000	8.3	50/60
	230	1250	5.4	50/60
HDC-30A	120	1500	12.5	50/60
	230	1500	6.5	50/60
HDC-35A	120	1500	12.5	50/60
	230	1750	7.6	50/60
HDC-50A	120	1500	12.5	50/60
	230	1750	7.6	50/60

Electrical Cord & Plug Configurations

Description	Configuration
NEMA-5-15P 15 Amp, 120 VAC	
CEE 7/7 Schuko 16 Amp, 250 VAC	
BS-1363 13 Amp, 250 VAC	
Commercial Cord	

⚠ CAUTION ⚠

All electrical connections must be in accordance with local electrical codes and any other applicable codes.

⚠ WARNING ⚠

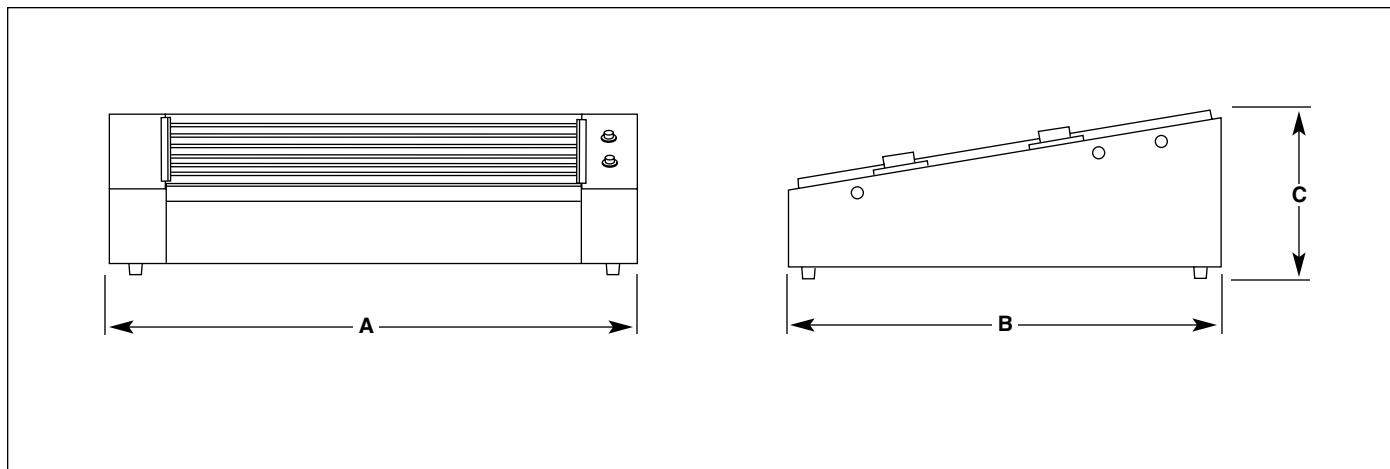
ELECTRICAL SHOCK HAZARD. FAILURE TO FOLLOW THE INSTRUCTIONS IN THIS MANUAL COULD RESULT IN SERIOUS INJURY OR DEATH.

- Electrical ground is required on this appliance.
- Do not modify the power supply cord plug. If it does not fit the outlet, have a proper outlet installed by a qualified electrician.
- Do not use an extension cord with this appliance.
- Check with a qualified electrician if you are in doubt as to whether the appliance is properly grounded.

Capacities

(Refrigerated Product Only—Not Frozen)

Model	At One Time	Per Hour
HDC-20	4-to-a-pound 7" Hot Dogs	
	20	200
HDC-21A	4-to-a-pound 7" Hot Dogs	
	21	210
HDC-30A	4-to-a-pound 7" Hot Dogs	
	30	300
HDC-35A	4-to-a-pound 7" Hot Dogs	
	35	350
HDC-50A	4-to-a-pound 7" Hot Dogs	
	50	500

**Dimensions**

Model	Width (A)	Depth (B)	Height (C)	Shipping Weight
HDC-20	18-3/4" (476 mm)	21" (533 mm)	8-1/2" (216 mm)	45 lbs. (20 kg)
HDC-21A	22-7/8" (581 mm)	15-1/4" (387 mm)	7-1/4" (184 mm)	38 lbs. (17.2 kg)
HDC-30A	22-7/8" (581 mm)	20-5/8" (524 mm)	7-1/4" (184 mm)	48 lbs. (21.2 kg)
HDC-35A	33-3/8" (848 mm)	15-1/4" (387 mm)	7-1/4" (184 mm)	54 lbs. (24.5 kg)
HDC-50A	33-3/8" (848 mm)	20-5/8" (524 mm)	7-1/4" (184 mm)	70 lbs. (31.75 kg)

INSTALLATION**Unpacking**

1. Remove unit and all packing materials from shipping carton.
2. Open the large box. Remove all packing materials and protective coverings from the unit and parts.

NOTE: If any parts are missing or damaged, contact Antunes Technical Service IMMEDIATELY at 1-877-392-7854 or 630-784-1000.

3. Wash driver frame in soap and water. Wipe all surfaces of the unit with a hot damp cloth.

NOTE: Do not use a dripping wet cloth. Wring out before use.

4. Install driver frame onto unit.

Equipment Setup

When placing the unit into service, pay attention to the following guidelines.

- Make sure power to the unit is off and the unit is at room temperature.
- Do not block or cover any openings on the unit.
- Do not immerse cord or plug in water.
- Keep cord away from heated surfaces.
- Do not allow cord to hang over edge of table or counter.
- Place unit on a sturdy, level table or work surface.

Ensure that the line voltage corresponds to the stated voltage on the unit specification label.

Turn off the rocker switch (power on/off). Connect the unit to the power supply.

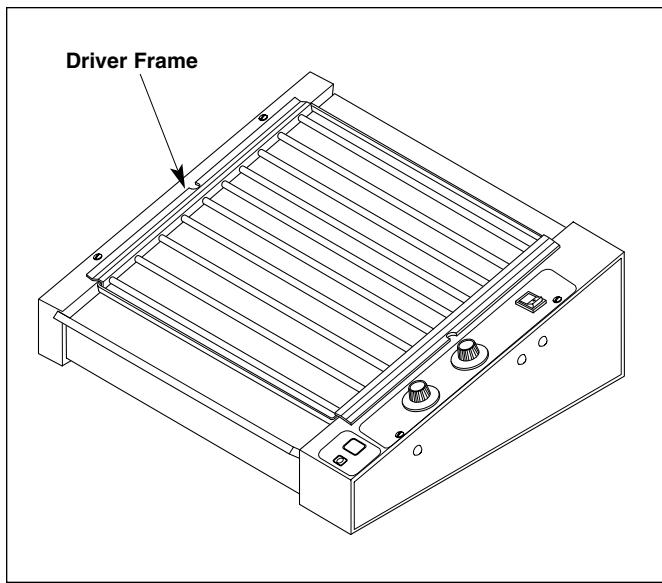


Figure 1. Hot Dog Corral

▲ CAUTION ▲

All electrical connections must be in accordance with local electrical codes and any other applicable codes.

▲ WARNING ▲

ELECTRICAL SHOCK HAZARD. FAILURE TO FOLLOW THE INSTRUCTIONS IN THIS MANUAL COULD RESULT IN SERIOUS INJURY OR DEATH.

- Electrical ground is required on this appliance.
- Do not modify the power supply cord plug. If it does not fit the outlet, have a proper outlet installed by a qualified electrician.
- Do not use an extension cord with this appliance.
- The unit should be grounded according to local electrical codes to prevent the possibility of electrical shock. It requires a grounded receptacle with separate electrical lines, protected by fuses or circuit breaker of the proper rating.
- Check with a qualified electrician if you are in doubt as to whether the appliance is properly grounded.

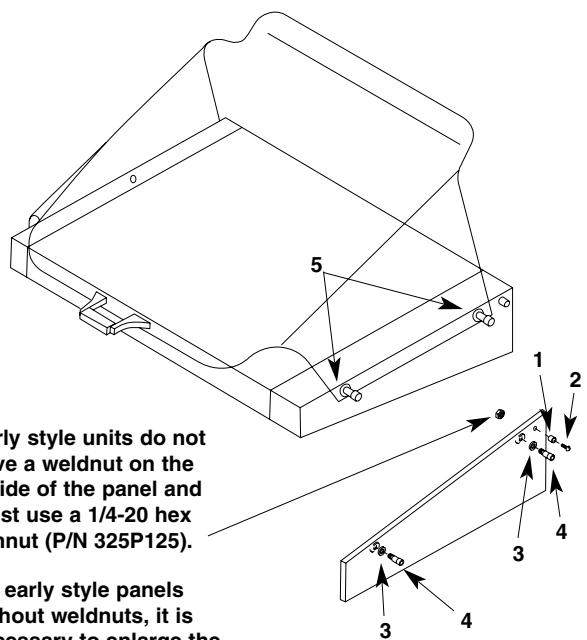
**Food Shield (Optional)**

NOTE: Early style corrals do not have weldnuts on inside of side covers. When installing the food shield, jamnuts (5, figure 2) must be used.

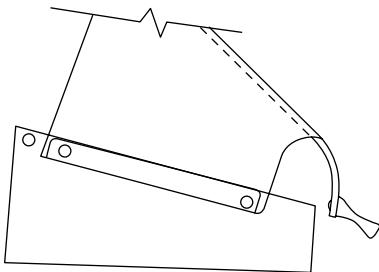
1. Turn the rocker (power on/off) switch to the OFF position and unplug the unit.
2. Assemble the hardware to the left and right cover panels as shown in Figure 2.
3. If a non-pivoting food shield is desired, follow Installation A. If a pivoting food shield is desired, use Installation B.

Item	Part No.	Description	Qty.
1	2120121	Spacer	2
2	3080158	Screw, Pan Hd., #8-32 x 5/8"	2
3	3250104	Washer, Flat, SS, 1/4"	2
4	3250169	Shoulder Bolt, Socket Hd., 5/16 x 1/2"	4
5	3250135	Jamnut, 1/4-20 (early style units only)	4
6	1150104	Allen Wrench (not shown)	1

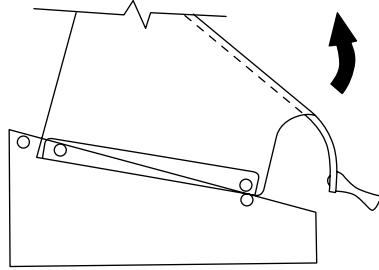
NOTE: SG-21 & SG-35 shown. SGH-20 uses same mounting, but is shaped differently.

**Installation A—Non-pivoting**

Install shoulder bolts through all mounting holes in food shield.

**Installation B—Pivoting**

Rear Pivot - Install rear shoulder bolts through mounting holes in food shield. Front of shield rests on top of shoulder bolts.



Front Pivot - Install front shoulder bolts through mounting holes in food shield. Rear of shield rests on top of shoulder bolts.

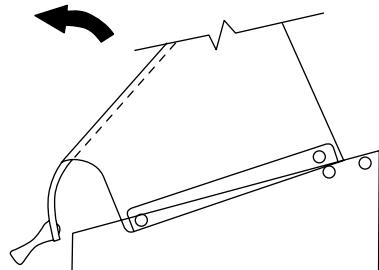


Figure 2. Optional Food Shield Components

OPERATION**General**

Volume, preference and experience will determine what temperature setting is best for your operation. When holding hot dogs for long periods of time, it is recommended to keep the setting under 160°F (71°C). This may vary depending on the type of hot dog used and the production rate required. If appearance of the hot dog is deteriorating rapidly, reduce temperature setting.

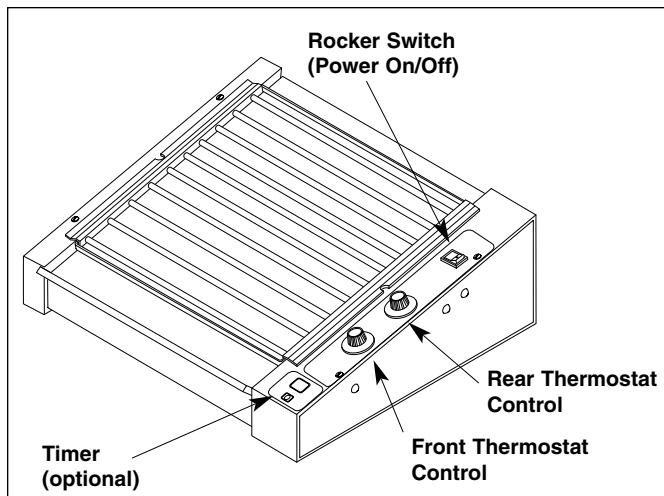
As the hot dogs turn in their own juices, they become self-basting, searing in all of the natural flavor. Excess juices are allowed to collect in the lower lip at the front of the grill. These juices can be absorbed with a paper towel and discarded.

NOTE: The driver frame will accommodate almost any diameter size hot dog or sausage up to 1-1/4" (31.8 mm).

Operating Instructions

1. Turn the rocker switch (power on/off) to the ON position.
2. Set the thermostat controls to the desired setting.

NOTE: Hot Dog Corrals (except Model HDC-20) have two separate heating zones—upper and lower. Some custom models have left-to-right controls. Each zone is controlled by a separate thermostat.

**Figure 3. Controls**

3. **Optional Timer:** Set the timer by pressing the start button once. To change timer, press and hold the start button.

NOTE: The timer default setting is 8 minutes. The timer range is 1 - 15 minutes.

4. Allow 10-15 minutes as a warm-up period, then place the hot dogs in the driver frame assembly.

MAINTENANCE**CAUTION**

Chlorides or phosphates in cleaning agents (e.g. bleach, sanitizers, degreasers or detergents) could cause permanent damage to stainless steel equipment. The damage is usually in the form of discoloration, dulling of metal surface finish, pits, voids, holes or cracks. This damage is permanent and not covered by warranty. The following tips are recommended for maintenance of your stainless steel equipment:

- Always use soft, damp cloth for cleaning, rinse with clear water and wipe dry. When required, always rub in direction of metal polish lines.
- Routine cleaning should be done daily using soap, ammonia detergent and water.
- Stains and spots should be sponged using a vinegar solution.

- Finger marks and smears should be rubbed off using soap and water.
- Hard water spots should be sponged using a vinegar solution.

WARNING

Turn the unit off, disconnect the power source and allow the unit to cool down before performing any service or maintenance on the unit.

WARNING

Do not use a sanitizing solution or abrasive materials. The use of these may cause damage to the stainless steel finish.



Cleaning

The unit requires a minimum amount of maintenance. To ensure proper operation, clean the unit after every use.

1. Remove driver frame and wash in hot detergent water using a soft brush. Rinse in clear water.
2. The flat grill surface can be easily cleaned with a clean, wet cloth.
3. Wash cooking surface with a sudsy cloth and rinse with a clean, wet cloth.

Inspecting and Aligning Drive Parts

If the drive frame does not move smoothly, inspect and align the drive parts as follows:

1. Turn the rocker (power on/off) switch to the OFF position and unplug the unit.
2. Remove the right and left side panel covers.
3. Place a straightedge on the outside surface of the pivot arm and motor arm (Figure 5). There should be **no gap** between the motor arm and the straightedge.
4. To remove any gap, loosen the setscrews on the pivot arm and motor arm (Figure 4).
5. Tighten pivot arm setscrew. Allow 3/32" (2.5 mm) of in/out motion on the crossover shaft/arm when tightening setscrew. This will compensate for expansion in the parts.

▲ CAUTION ▲

Failure to allow room for drive parts expansion can cause binding during operation and may cause early motor failure.

6. Place the straightedge on the outer surface of the pivot arm and motor arm. Position the motor arm until no gap exists as shown in Figure 5.
7. Tighten motor arm setscrew.

NOTE: Be sure setscrews are resting on the flat surface of the shafts when tightening.

8. If drive frame still does not move freely, loosen setscrew and remove motor arm from motor shaft.

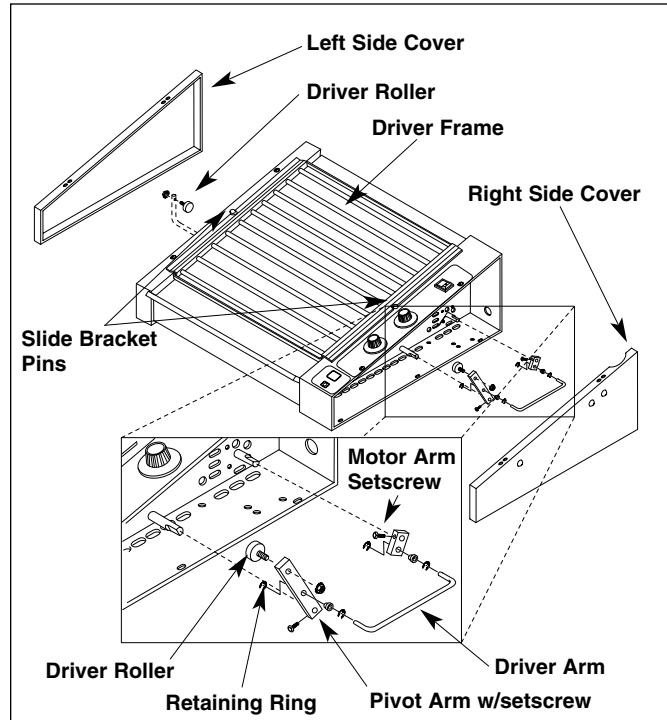


Figure 4. Drive Components

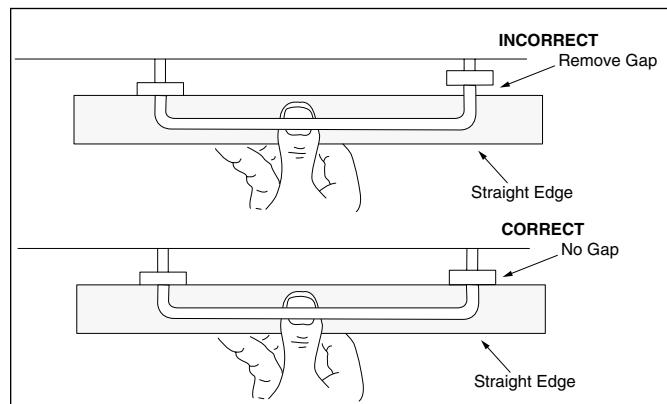


Figure 5. Aligning Drive Components

Grasp both slide bracket pins and move back and forth to try and determine the source of the bind. If may be necessary to adjust the height of the slide bracket.

Inspect the drive rollers, bearings and retaining rings for wear and replace if necessary.

NOTE: If any drive parts are replaced, repeat steps 1 - 8.

9. Reinstall right and left side panel covers.

TROUBLESHOOTING**⚠ WARNING ⚠**

To avoid possible personal injury and/or damage to the unit, inspection, test and repair of electrical equipment should be performed by qualified service personnel. The unit should be unplugged when servicing.

Problem	Possible Cause	Corrective Action
Unit will not heat up. Rocker switch (power on/off) is on.	Power cord not plugged in.	Plug power cord into outlet.
	Circuit breaker is off or has been tripped in main power supply.	Turn on or reset circuit breaker.
	Thermostats not turned on.	Turn thermostats to proper setting.
	Loose connections.	Check wiring continuity. Tighten as needed.
	Defective wiring.	Replace defective wires.
	Defective power cord.	Check power cord continuity. Replace if necessary.
	Defective rocker switch (power on/off).	If there is power to the switch in the ON position but no power coming out, replace switch.
	Defective thermostat.	Replace thermostat.
The driver frame does not move smoothly.	Driver frame out of square.	Repair or replace driver frame.
	Driver rollers or ratchet fasteners are missing or need lubrication.	Install new driver rollers or ratchet fasteners or lubricate with a small amount of food grade grease.
	Drive mechanism bent or damaged.	Replace bent or damaged components.
	Improper drive alignment.	See <i>Inspecting and Aligning Drive Parts</i> (page 9).
	Defective motor.	Replace motor.
The driver frame does not move. Unit gets hot.	Loose or damaged drive component or loose setscrew.	Locate component and refasten or replace. Tighten setscrew.
	Defective motor.	Replace motor.
	Insulation contacting motor fan blade	Remove base plate and replace insulation under insulation retainer.
The driver frame scratches the grill surface or slide panels.	Drive frame is out of square, bent or damaged.	Replace driver frame.

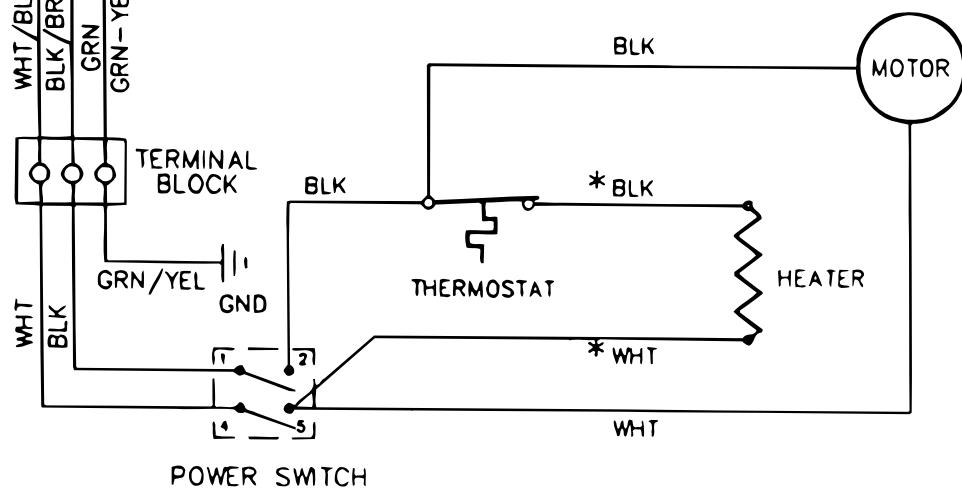


WIRING DIAGRAMS

POWER CORD

HDC-20/20RC

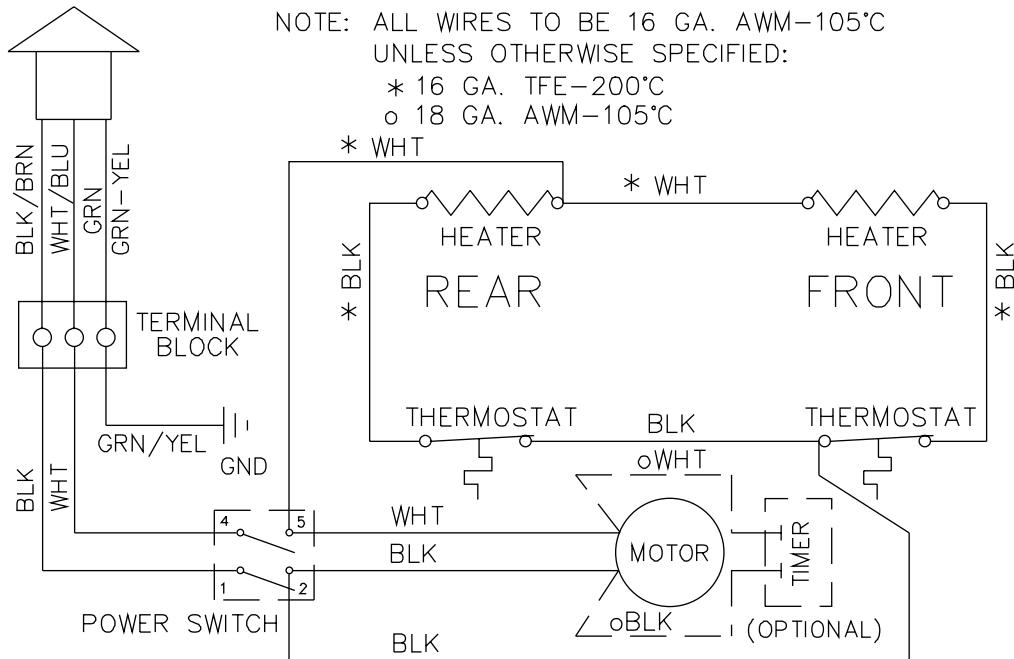
NOTE: ALL WIRES TO BE 16 GA. AWM-105°C
UNLESS OTHERWISE SPECIFIED:
* 16 GA. TFE-200°C



POWER CORD

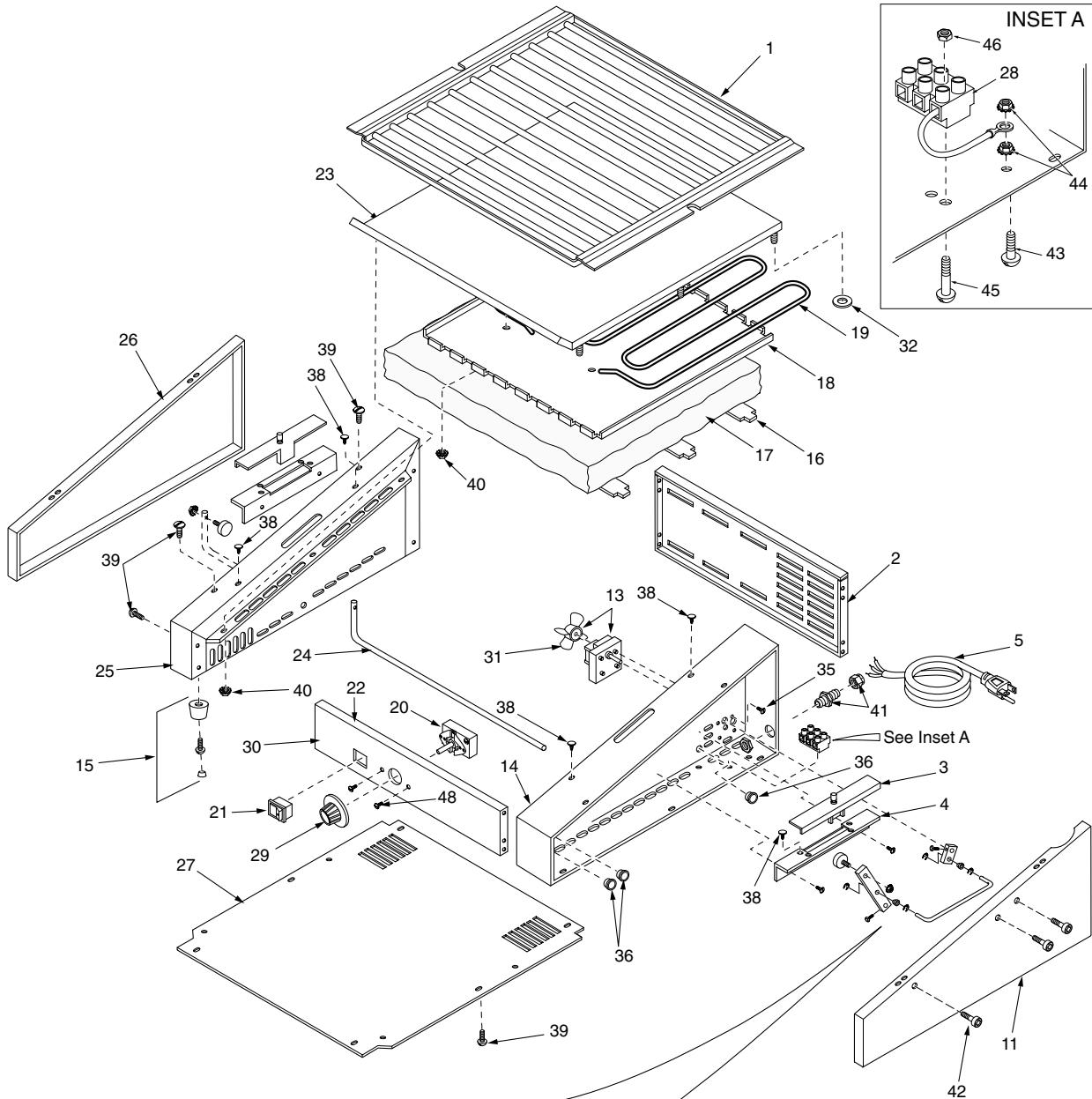
HDC-21A/30A/35A/50A

NOTE: ALL WIRES TO BE 16 GA. AWM-105°C
UNLESS OTHERWISE SPECIFIED:
* 16 GA. TFE-200°C
o 18 GA. AWM-105°C

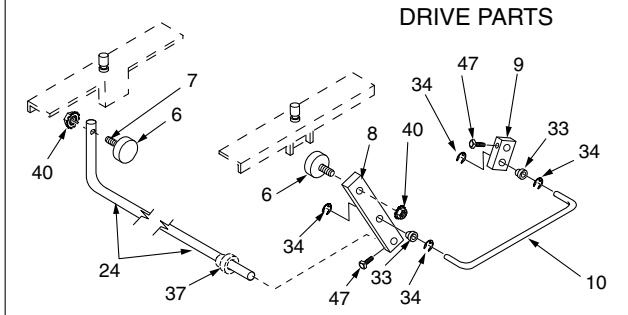


REPLACEMENT PARTS (continued)

HDC-20



DRIVE PARTS



**HDC-20/20RC**

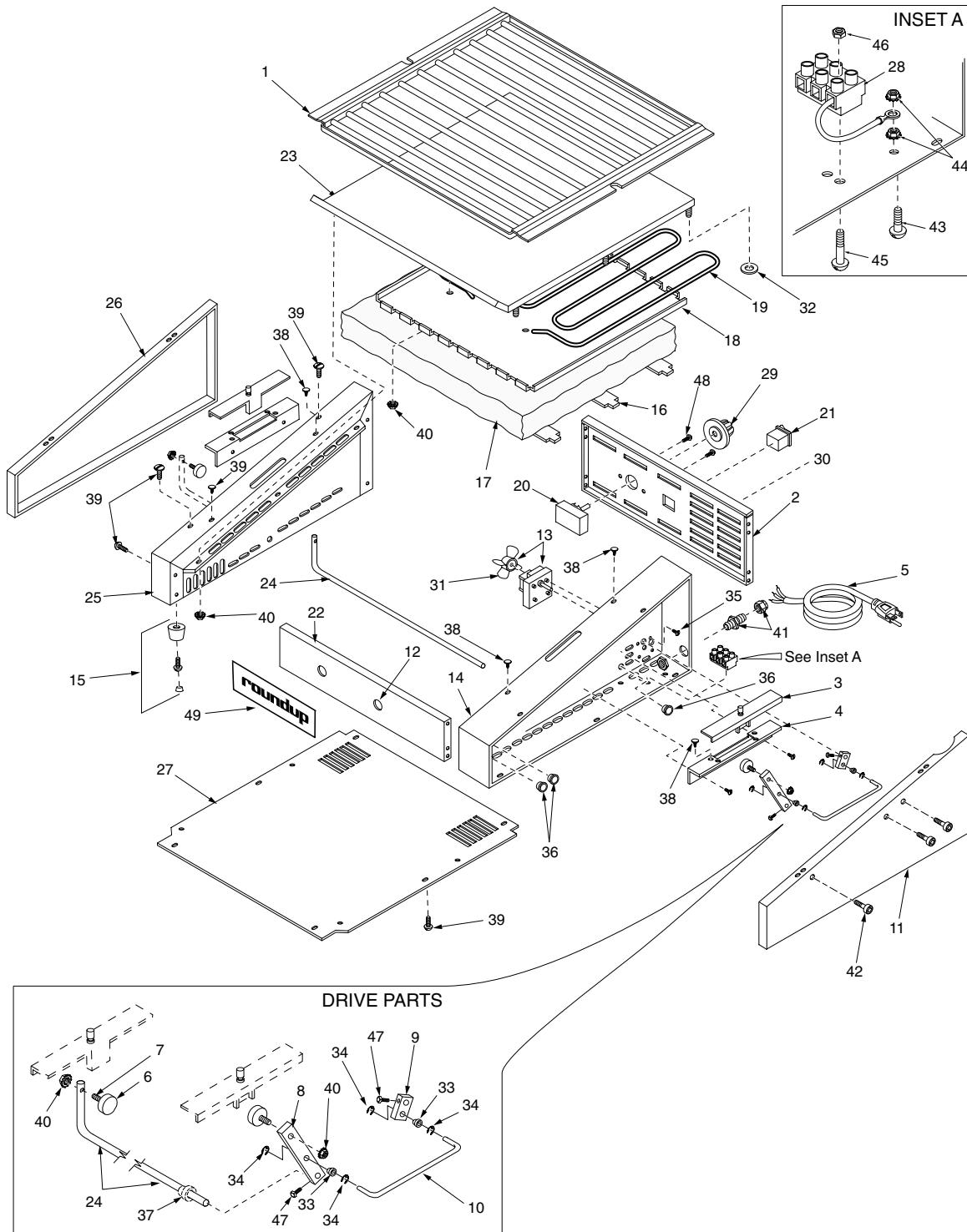
Item	Part No.	Description	Qty.
1	0010434	Driver Assy.	1
2	0501633	Panel, Rear	1
3	0500551	Slide Bracket	2
4	0020625	Slide Channel	2
5	0700463	Power Cord, NEMA 5-15P, 120V	1
	0700425	Power Cord, CEE 7/7, 230V	1
	0700556	Power Cord (UK)	1
6	2100129	Driver Roller	2
7	030P101*	Screw, Shoulder Pivot	2
8	05K1706	Pivot Arm w/Setscrew	1
9	05K1705	Motor Arm w/Setscrew	1
10	080K217	Drive Arm Kit	1
11	0021213	Cover Panel, RH	1
12	300P104*	Tubular Clip, 1/8" Diameter	1
13	7000270	Drive Motor, 120V	1
	7000271	Drive Motor, 230V	1
14	0020603	Panel, RH	1
15	210K127	Foot Kit (Set of 4)	1
16	0501708	Retainer, Insulation	3
17	0400235	Insulation	1
18	0501670	Retainer, Heater	1
19	4030227	Heating Element, 120V	1
	4030232	Heating Element, 230V	1
20	4030149	Thermostat	1
21	4010151	Rocker Switch, Power On/Off, 120V	1
	4010137	Rocker Switch, Power On/Off, 230V	1
22	0501752	Panel, Front (HDC-20)	1
	0502125	Panel, Front (HDC-20RC)	1
23	0020605	Grill	1
24	0800216	Shaft/Arm, Crossover	1
25	0020604	Panel, LH	1

Item	Part No.	Description	Qty.
26	0021214	Cover, Panel, LH	1
27	0501631	Panel, Bottom	1
28	4060304	Terminal Block	1
29	2100130	Knob, Thermostat, F°	1
	2100225	Knob, Thermostat, C°	1
30	1000920	Label, Control Panel	1
31	4000157	Fan Blade, Motor	1
32	325P104*	Washer, Flat, SS, 1/4"	1
33	215P152*	Bearing, Pivot Arm	1
34	211P127*	Retaining Ring	1
35	310P109*	Screw, #10-32 x 3/8"	1
36	040P119*	Snap Bushing, 5/8"	1
37	215P151*	Bearing Shaft	1
38	218P113*	Ratchet Fastener Glide	1
39	308P115*	Screw, #8-32 x 3/8"	1
40	310P146*	Nut, Hex, #10-32	1
41	040K251	Strain Relief	1
42	325P169*	Shoulder Bolt, Socket Hd., 5/16 x 1/2"	1
43	308P124*	Screw, One-Way, #8-32 x 1/2"	1
44	308P143*	Nut, KEPS, #8-32	1
45	306P123*	Screw, #6-32 x 7/8"	1
46	306P130*	Nut, KEPS, #6-32	1
47	325P166*	Setscrew, 1/4-28 x 3/8"	1
48	306P104*	Screw, #6-32 x 1/4"	1
49	100936	Roundup Emblem	1
NS	040K108	Bushing Bearing Kit (Incl. Qty. 2 of 33 & 37; Qty. 4 of 34)	1
NS	7000193	Food Shield Mounting Kit (Optional-see page 9 for components)	1

* Only available in quantities of 10.

REPLACEMENT PARTS (continued)

HDC-20RC



**HDC-20/20RC**

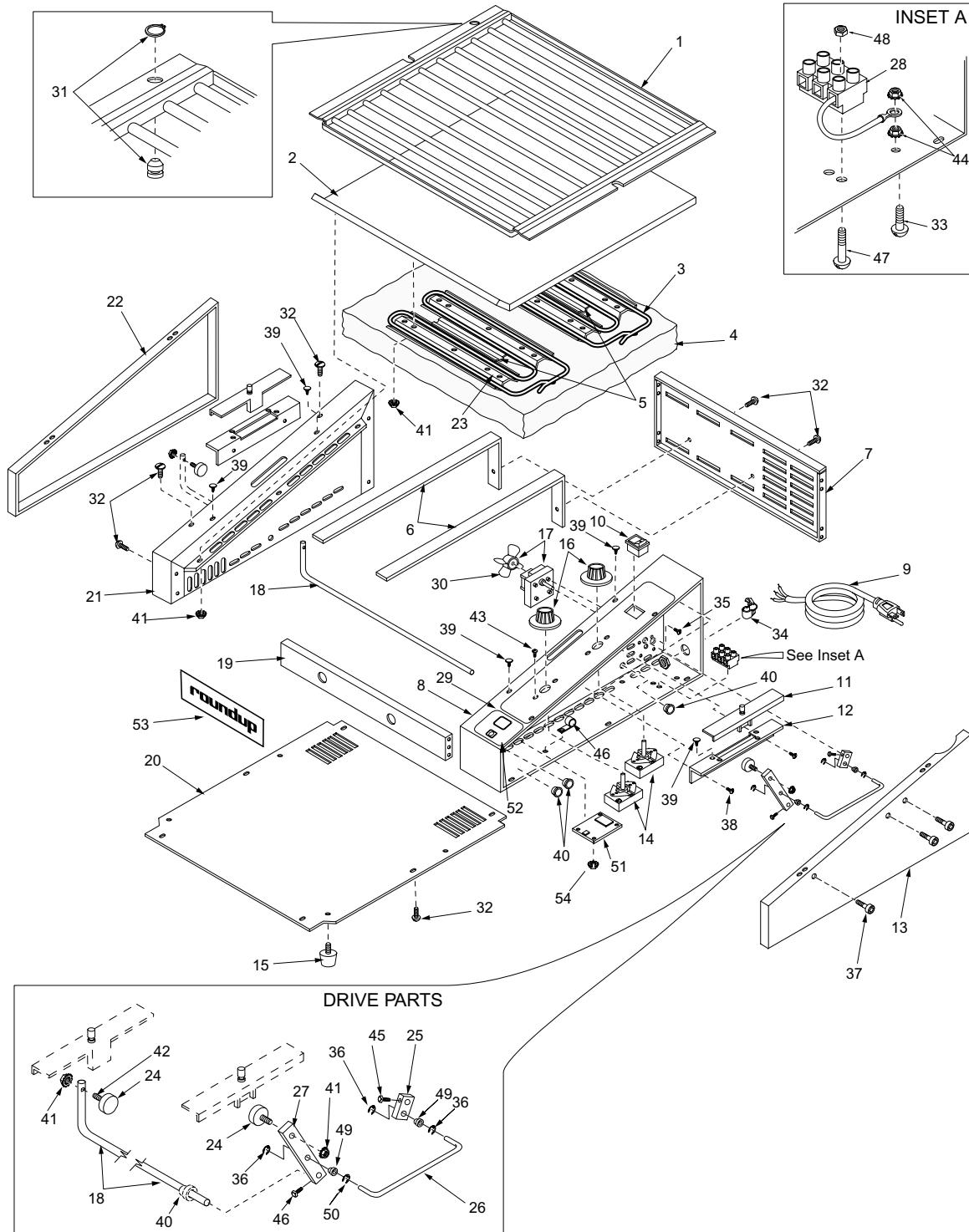
Item	Part No.	Description	Qty.
1	0010434	Driver Assy.	1
2	0501633	Panel, Rear	1
3	0500551	Slide Bracket	2
4	0020625	Slide Channel	2
5	0700463	Power Cord, NEMA 5-15P, 120V	1
	0700425	Power Cord, CEE 7/7, 230V	1
	0700556	Power Cord (UK)	1
6	2100129	Driver Roller	2
7	030P101*	Screw, Shoulder Pivot	2
8	05K1706	Pivot Arm w/Setscrew	1
9	05K1705	Motor Arm w/Setscrew	1
10	080K217	Drive Arm Kit	1
11	0021213	Cover Panel, RH	1
12	300P104*	Tubular Clip, 1/8" Diameter	1
13	7000270	Drive Motor, 120V	1
	7000271	Drive Motor, 230V	1
14	0020603	Panel, RH	1
15	210K127	Foot Kit (Set of 4)	1
16	0501708	Retainer, Insulation	3
17	0400235	Insulation	1
18	0501670	Retainer, Heater	1
19	4030227	Heating Element, 120V	1
	4030232	Heating Element, 230V	1
20	4030149	Thermostat	1
21	4010151	Rocker Switch, Power On/Off, 120V	1
	4010137	Rocker Switch, Power On/Off, 230V	1
22	0501752	Panel, Front (HDC-20)	1
	0502125	Panel, Front (HDC-20RC)	1
23	0020605	Grill	1
24	0800216	Shaft/Arm, Crossover	1
25	0020604	Panel, LH	1

Item	Part No.	Description	Qty.
26	0021214	Cover, Panel, LH	1
27	0501631	Panel, Bottom	1
28	4060304	Terminal Block	1
29	2100130	Knob, Thermostat, F°	1
	2100225	Knob, Thermostat, C°	1
30	1000920	Label, Control Panel	1
31	4000157	Fan Blade, Motor	1
32	325P104*	Washer, Flat, SS, 1/4"	1
33	215P152*	Bearing, Pivot Arm	1
34	211P127*	Retaining Ring	1
35	310P109*	Screw, #10-32 x 3/8"	1
36	040P119*	Snap Bushing, 5/8"	1
37	215P151*	Bearing Shaft	1
38	218P113*	Ratchet Fastener Glide	1
39	308P115*	Screw, #8-32 x 3/8"	1
40	310P146*	Nut, Hex, #10-32	1
41	040K251	Strain Relief	1
42	325P169*	Shoulder Bolt, Socket Hd., 5/16 x 1/2"	1
43	308P124*	Screw, One-Way, #8-32 x 1/2"	1
44	308P143*	Nut, KEPS, #8-32	1
45	306P123*	Screw, #6-32 x 7/8"	1
46	306P130*	Nut, KEPS, #6-32	1
47	325P166*	Setscrew, 1/4-28 x 3/8"	1
48	306P104*	Screw, #6-32 x 1/4"	1
49	100936	Roundup Emblem	1
NS	040K108	Bushing Bearing Kit (Incl. Qty. 2 of 33 & 37; Qty. 4 of 34)	1
NS	7000193	Food Shield Mounting Kit (Optional-see page 9 for components)	1

* Only available in quantities of 10.

REPLACEMENT PARTS (continued)

HDC-21A/31A/35A/50A



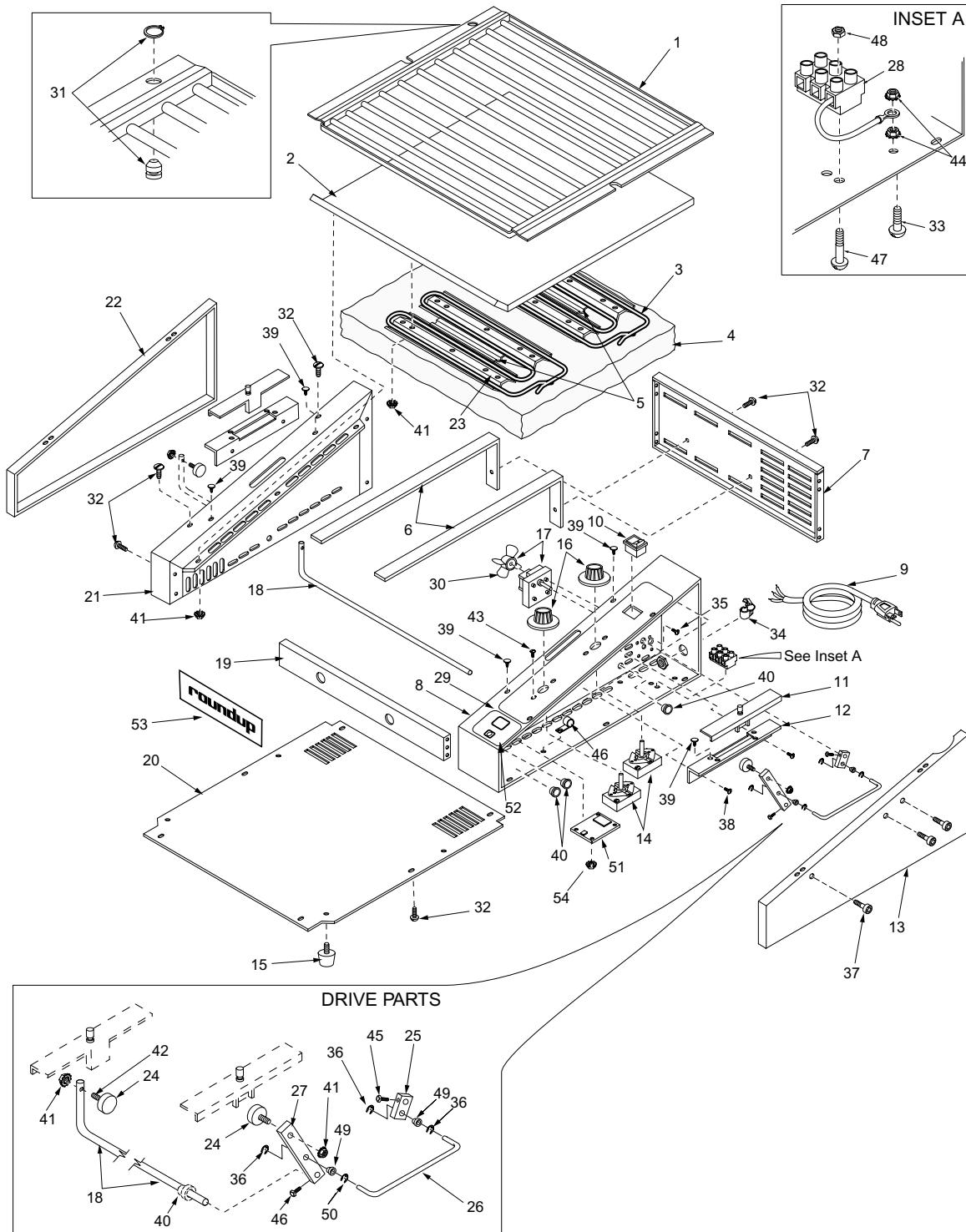
**HDC-21A/31A/35A/50A**

Item	Part No./Qty.				Description
	HDC-21A	HDC-30A	HDC-35A	HDC-50A	
1	0010366 / 1	0020595 / 1	0010368 / 1	0020598 / 1	Driver Assy., 11 Rods, Standard
	–	0020989 / 1	–	–	Driver Assy., 10 rods, Special Order
	–	–	–	0021301 / 1–	Driver Assy., Painted
2	0020845 / 1	0020846 / 1	0020843 / 1	0020844 / 1	Grill Assy.,
3	4030146 / 2	4030199 / 2	4030147 / 2	4030147 / 2	Heating Element, 120V
	4030152 / 2	4030202 / 2	4030151 / 2	4030151 / 2	Heating Element, 230V
4	0400145 / 1	0400185 / 1	0400146 / 1	0400150 / 1	Insulation
5	0500667 / 2	0500667 / 2	0500667 / 2	0500667 / 2	Retainer, Bulb
6	0500664 / 2	0501103 / 2	0500664 / 2	0500714 / 2	Retainer, Insulation
7	0500570 / 1	0500570 / 1	0500619 / 1	0500619 / 1	Panel, Rear
8	0021008 / 1	0021007 / 1	0021008 / 1	0021007 / 1	Panel, RH
	–	–	–	0021302 / 1	Panel Weldment, Timer, RH
9	0700463 / 1	0700463 / 1	0700463 / 1	0700463 / 1	Power Cord, 120V, 6 ft.
	0700453 / 1	0700453 / 1	0700453 / 1	0700453 / 1	Power Cord, 230V, 6 ft.
	0700556 / 1	0700556 / 1	0700556 / 1	0700556 / 1	Power Cord, UK
	–	–	–	0700602 / 1	Power Cord, 120V, 8 ft.
10	4010151 / 1	4010151 / 1	4010151 / 1	4010151 / 1	Rocker Switch, Power On/Off, 120V
	4010137 / 1	4010137 / 1	4010137 / 1	4010137 / 1	Rocker Switch, Power On/Off, 230V
11	0020625 / 2	0020625 / 2	0020625 / 2	0020625 / 2	Slide Channel
12	0500551 / 2	0500551 / 2	0500551 / 2	0500551 / 2	Slide Angle Bracket
13	0021211 / 1	0021212 / 1	0021211 / 1	0021212 / 1	Cover, Panel, RH
14	4030149 / 2	4030149 / 2	4030149 / 2	4030149 / 2	Thermostat
15	210K127 / 1	210K127 / 1	210K127 / 1	210K127 / 1	Foot Kit (Set of 4)
16	2100130 / 1	2100130 / 1	2100130 / 1	2100130 / 1	Knob, Thermostat, F°
	2100225 / 2	2100225 / 2	2100225 / 2	2100225 / 2	Knob, Thermostat, C°
	–	–	–	2100133 / 2	Knob, Thermostat, #1 - 10
17	7000270 / 1	7000270 / 1	7000270 / 1	7000270 / 1	Drive Motor, 120V
	7000271 / 2	7000271 / 2	7000271 / 2	7000271 / 2	Drive Motor, 230V
18	0800253 / 1	0800253 / 1	0800255 / 1	0800255 / 1	Shaft/Arm, Crossover
19	0500559 / 1	0500559 / 1	0500618 / 1	0500618 / 1	Panel, Front
20	0500560 / 1	0501105 / 1	0500616 / 1	0500713 / 1	Panel, Bottom
21	0020217 / 1	0020234 / 1	0020217 / 1	0020234 / 1	Panel, LH
22	0021217 / 1	0021216 / 1	0021217 / 1	0021216 / 1	Cover, Panel, LH
23	0500556 / 4	0500556 / 4	0500556 / 8	0500556 / 8	Retainer, Heater
24	2100129 / 2	2100129 / 2	2100129 / 2	2100129 / 2	Driver Roller
25	05K1705 / 1	05K1705 / 1	05K1705 / 1	05K1705 / 1	Motor Arm w/Setscrew
26	080K254 / 1	080K217 / 1	080K254 / 1	080K217 / 1	Driver Arm Kit
27	05K1706 / 1	05K1706 / 1	05K1706 / 1	05K1706 / 1	Pivot Arm w/Setscrew
28	4060304 / 1	4060304 / 1	4060304 / 1	4060304 / 1	Terminal Block
29	1000921 / 1	1000921 / 1	1000921 / 1	1000921 / 1	Label, Control Panel
30	4000157 / 1	4000157 / 1	4000157 / 1	4000157 / 1	Fan Blade, Motor
31	210P128* / 1	–	210P128* / 1	–	Driver Glide/Retainer
32	308P103* / 4	308P103* / 4	308P103* / 4	308P103* / 4	Screw, #8-32 x 1/4"
33	308P124* / 1	308P124* / 1	308P124* / 1	308P124* / 1	Screw, One-Way, #8-32 x 1/2"
34	040K251 / 1	040K251 / 1	040K251 / 1	040K251 / 1	Strain Relief
	–	–	–	040P243 / 1	Strain Relief, Right Angle (not shown)
35	310P103* / 1	310P103* / 1	310P103* / 1	310P103* / 1	Screw, #10-32 x 1/4"
36	211P127* / 4	211P127* / 4	211P127* / 4	211P127* / 4	Retaining Ring
37	325P169* / 1	325P169* / 1	325P169* / 1	325P169* / 1	Shoulder Bolt, Socket Hd., 5/16 x 1/2"
38	308P151* / 1	308P151* / 1	308P151* / 1	308P151* / 1	Screw, SEMS, #8-32 x 5/16"

* Only available in quantities of 10.

REPLACEMENT PARTS (continued)

HDC-21A / 31A / 35A / 50A





Item	Part No./Qty.				Description
	HDC-21A	HDC-30A	HDC-35A	HDC-50A	
39	—	218P113* / 1	—	218P113* / 2	Ratchet Fasteners Glide
40	215P151* / 1	215P151* / 1	215P151* / 1	215P151* / 1	Bearing, Crossover Shaft/Arm
41	310P146* / 1	310P146* / 1	310P146* / 1	310P146* / 1	Nut, #10-32
42	030P101* / 1	030P101* / 1	030P101* / 1	030P101* / 1	Screw, Shoulder Pivot
43	306P104* / 1	306P104* / 1	306P104* / 1	306P104* / 1	Screw, #6-32 x 1/4"
44	308P143* / 1	308P143* / 1	308P143* / 1	308P143* / 1	Nut, KEPS, #8-32
45	325P166* / 1	325P166* / 1	325P166* / 1	325P166* / 1	Setscrew, 1/4-28 x 3/8"
46	406P234* / 1	406P234* / 1	406P234* / 1	406P234* / 1	Wire Strap
47	306P123* / 1	306P123* / 1	306P123* / 1	306P123* / 1	Screw, #6-32 x 7/8"
48	306P130* / 1	306P130* / 1	306P130* / 1	306P130* / 1	Nut, KEPS, #6-32
49	215P152* / 1	215P152* / 1	215P152* / 1	215P152* / 1	Bearing, Pivot Arm
50	300P104* / 1	300P104* / 1	300P104* / 1	300P104* / 1	Tubular Clip, 1/8" Diameter
51	—	—	—	4070406 / 1	Timer, Electronic
52	—	—	—	1001079 / 1	Label, Timer
53	1000136 / 1	1000136 / 1	1000136 / 1	1000136 / 1	Roundup Emblem
54	—	—	—	304P105 / 4	Nut, Hex, KEPS, #4-40
NS	040K108 / 1	040K108 / 1	040K108 / 1	040K108 / 1	Bushing/Bearing Kit (Incl. Qty. 2 of 40 & 49; Qty. 4 of 36)
NS	406P107* / 1	406P107* / 1	406P107* / 1	406P107* / 1	Cable Tie
NS	406P148* / 1	406P148* / 1	406P148* / 1	406P148* / 1	Wire Nut
NS	7000193	7000193	7000193	7000193	Food Shield Mounting Kit (Optional-see page 9 for components)

* Only available in quantities of 10.

NOTES

LIMITED WARRANTY

Equipment manufactured by Roundup Food Equipment Division of A.J. Antunes & Co. has been constructed of the finest materials available and manufactured to high quality standards. These units are warranted to be free from mechanical and electrical defects for a period of one year from date of purchase or 18 months from shipment from factory, whichever occurs first, under normal use and service, and when installed in accordance with manufacturer's recommendations. To insure continued proper operation of the units, follow the maintenance procedure outlined in the Owner's Manual.

1. This warranty does not cover cost of installation, defects caused by improper storage or handling prior to placing of the Equipment. This warranty does not include overtime charges or work done by unauthorized service agencies or personnel. This warranty does not cover normal maintenance, calibration, or regular adjustments as specified in operating and maintenance instructions of this manual, and/or labor involved in moving adjacent objects to gain access to the Equipment. This warranty does not cover consumable items such as platen release sheet and conveyor belt wraps. **This warranty does not pay travel, mileage, or any other charges for an authorized service agency to reach the equipment location.**
2. Roundup reserves the right to make changes in design or add any improvements on any product. The right is always reserved to modify equipment because of factors beyond our control and government regulations. Changes to update equipment do not constitute a warranty charge.
3. **If shipment is damaged in transit, the purchaser should make a claim directly upon the carrier. Careful inspection should be made of the shipment as soon as it arrives and visible damage should be noted upon the carrier's receipt. Damage should be reported to the carrier. This damage is not covered under this warranty.**
4. Warranty charges do not include freight or foreign, excise, municipal or other sales or use taxes. All such freight and taxes are the responsibility of the purchaser.
5. **THIS WARRANTY IS EXCLUSIVE AND IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OR MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, EACH OF WHICH IS HEREBY EXPRESSLY DISCLAIMED. THE REMEDIES DESCRIBED ABOVE ARE EXCLUSIVE AND IN NO EVENT SHALL ROUNDUP BE LIABLE FOR SPECIAL CONSEQUENTIAL OR INCIDENTAL DAMAGES FOR THE BREACH OR DELAY IN PERFORMANCE OF THIS WARRANTY.**



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